

# Work Order ID 73656

Friday, September 09, 2011 2:48:53 PM



Page 1

Item ID: D350-636-043

Accept



Setup Start



Revision ID:

Stop



Item Name: Wearshoe

Start Date: 9/9/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 9/16/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: MF

Date: 11-09-09

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev F

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy D350-636 bluefile & type labels per PPPD350-636-043 CHG001

Sula/20

MF 11-9-19

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/9/16 sf (2)

115

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Sula/70

(2)

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Item ID: D350-636-043

Accept

Setup Start

Revision ID:

Stop

Item Name: Wearshoe

Start Date: 9/9/2011 Start Qty: 2.00

Cust Item ID:

Required Date: 9/16/2011 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-636-043

Location: 61PPP Rev: C

130

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

11/9/20  
(20)

11/9/20

MF 11-09-20

# Picklist Print

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Work Order ID: 73656

Parent Item: D350-636-043

Parent Item Name: Wearshoe



Start Date: 9/9/2011

Required Date: 9/16/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 07-12-17 DD  
10.05.20 added QC4 DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C5A		Purchased	No			110	Each	1,244.000	38	76			
--------	--	-----------	----	--	--	-----	------	-----------	----	----	--	--	--



Bolt

Location

Loc Qty

Loc Code

FP-A

7

115835

7

ST350

1237

116419

28

116549

23

117343

462

117764

222

117872

2

118451

500

AN3C7A

Purchased

No

110

Each

171.0000

4

8



BOLT

Location

Loc Qty

Loc Code

ST351

159

113149

14

116169

1

117313

18

117688

42

118422

84

ST352

12

117619

12

AN960C10L

NAS1149C0332

Purchased

No

110

Each

0.0000

42

84



washer



M118354 11/9/16 (2)

# Picklist Print

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Work Order ID: 73656

Parent Item: D350-636-043

Parent Item Name: Wearshoe

Start Date: 9/9/2011

Required Date: 9/16/2011

Start Qty: 2.00

Required Qty: 2.00

S  
2  
D3535-13  
Wearshoe

Manufactured No

110 Each

11.0000

1 2

Location

Loc Qty

Loc Code

FP018

11

65930

1

72786

10

Manufactured No

110 Each

16.0000

1 2

Location

Loc Qty

Loc Code

FP018

16

62233

1

69743

15

Manufactured No

110 Each

11.0000

1 2

Location

Loc Qty

Loc Code

FP018

11

65926

1

67598

1

70815

9

Manufactured No

110 Each

18.0000

1 2

Location

Loc Qty

Loc Code

FP011

18

70463

5

72880

13

S  
2  
D3536-13  
Gasket

Manufactured No

110 Each

18.0000

1 2

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Shop Packet Print

Page 2

# Picklist Print

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Page 3

Work Order ID: 73656

Parent Item: D350-636-043

Parent Item Name: Wearshoe

Start Date: 9/9/2011

Required Date: 9/16/2011

Start Qty: 2.00

Required Qty: 2.00

D3536-25

Manufactured No

110 Each

17.0000



Gasket



30

Location

Loc Qty

Loc Code

FP012

17

70780

17

2

D3536-35

Manufactured No

110 Each

22.0000



Gasket



1

Location

Loc Qty

Loc Code

FP012

22

71587

13

72882

9

2

D3537-1

Manufactured No

110 Each

117.0000



Wearpad



5

11/16/11 2

Location

Loc Qty

Loc Code

FP001

60

72124

60

FP016

50

68944

0

70687

50

10

FP017

7

69817

5

70686

2

# 5.0 PARTS LIST (D350-636-011/-012/-013/-014 SKIDTUBES AT CHANGE 003)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -043	Part Number	Description
	X					D350-636-011	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
		X				D350-636-012	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
			X			D350-636-013	SKIDTUBE INSTALLATION, LH AIRCRUISER/ APICAL TRI-BAG FLOAT COMPATIBLE
				X		D350-636-014	SKIDTUBE INSTALLATION, RH AIRCRUISER/ APICAL TRI-BAG FLOAT COMPATIBLE
					X	D350-636-043	WEARSHOE KIT (REPLACES -041 KIT)
1	1					D2750-041	SKIDTUBE ASSEMBLY, LH
1		1				D2750-042	SKIDTUBE ASSEMBLY, RH
1			1			D2750-043	SKIDTUBE ASSEMBLY, LH
1				1		D2750-044	SKIDTUBE ASSEMBLY, RH
*1	1					D2750-1	SKIDTUBE WELDMENT, LH
*1		1				D2750-2	SKIDTUBE WELDMENT, RH
*1			1			D2750-3	SKIDTUBE WELDMENT, LH
*1				1		D2750-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		23119AG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT (REPLACES AN8-35A)
*6A	2	2	2	2		AN960C816L	WASHER (REPLACES AN960JD816)
*6B	2	2	2	2		NAS1515H8L	WASHER
*7	1	1	1	1		MS21083C8	NUT (REPLACES MS21083N8)
*8	1		1			D3488-041	BLADE FITTING, LH (REPLACES D2742-1)
*8		1		1		D3488-042	BLADE FITTING, RH (REPLACES D2742-2)
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT (REPLACES AN8-16A)
11A	2	2	2	2		AN960C816L	WASHER (REPLACES AN960JD816)
11B	2	2	2	2		D3672-13	WASHER
12	2	2	2	2		MS21083C8	NUT (REPLACES MS21083N8)
*13	4	4	4	4		ALS4-1032-225	INSERT
*14	4	4	4	4		AN6C44A	BOLT (REPLACES AN6-44A)
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT (REPLACES MS21042L6)
*17	8	8	8	8		D3631-1	WASHER (REPLACES NAS1515H8L)
*18	4	4	4	4		ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*19	4	4	4	4		AN3C6A	BOLT (REPLACES AN3-6A)

(CONTINUED ON NEXT PAGE)

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -043	Part Number	Description
*20A	4	4	4	4		AN960C10L	WASHER (REPLACES AN960JD10)
*20B	4	4	4	4		NAS1515H3L	WASHER (REPLACES AN960JD10)
*22	5	5	5	5	5	D3537-1	WEARPAD (REPLACES D2648-3)
*23A	1	1	1	1	1	D3535-13	WEARSHOE (REPLACES D2656-13)
*23B	1	1	1	1	1	D3536-13	GASKET
*24A	1	1	1	1	1	D3535-25	WEARSHOE (REPLACES D2746)
*24B	1	1	1	1	1	D3536-25	GASKET
*25A	1	1	1	1	1	D3535-35	WEARSHOE (REPLACES D2656-35)
*25B	1	1	1	1	1	D3536-35	GASKET
*26A	38	38	38	38	38	AN3C5A	BOLT (REPLACES AN3-5A)
*26B	4	4	4	4	4	AN3C7A	BOLT (REPLACES AN3-7A)
*27	42	42	42	42	42	AN960C10L	WASHER (REPLACES AN960JD10)
*28	38	38	38	38		ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY
***43	2	2	2	2		D3493-1	WASHER
50	2	2				D3532-1	SPACER

\* PART OF D2750-041/-042 OR D2750-043/-044 ASSEMBLY

\*\* TO BE SUPPLIED BY CUSTOMER

\*\*\* ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM